

基准尺寸 范围 (mm)		轴的极限偏差																								单位 μm						
		b9	c9	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9	js5	js6	js7	k5	k6	m5	m6	n5*	n6	p6	r6	s6	t6	u6
—	3	-140	-60	-20	-20	-14	-14	-14	-6	-6	-6	-2	-2	0	0	0	0	0	±2	±3	±5	+4	+6	+6	+8	+8	+10	+12	+16	+20	+24	+26
3	6	-165	-85	-34	-45	-24	-28	-39	-12	-16	-20	-6	-8	-4	-6	-10	-14	-25	±2	±3	±5	0	0	0	+2	+2	+4	+6	+10	+14	+18	+20
6	10	-140	-70	-30	-30	-20	-20	-20	-10	-10	-10	-4	-4	0	0	0	0	-30	±2.5	±4	±6	+6	+9	+12	+13	+13	+16	+20	+27	+31	+36	
6	10	-170	-100	-48	-60	-32	-38	-50	-18	-22	-28	-9	-12	-5	-8	-12	-18	-30	±2.5	±4	±6	+1	+1	+4	+4	+8	+12	+15	+19	+23	+28	
10	14	-150	-80	-40	-40	-25	-25	-25	-13	-13	-13	-5	-5	0	0	0	0	0	±3	±4.5	±7.5	+7	+10	+12	+15	+16	+19	+24	+28	+37	+43	
10	14	-186	-116	-62	-76	-40	-47	-61	-22	-28	-35	-11	-14	-6	-9	-15	-22	-36	±3	±4.5	±7.5	+1	+1	+6	+6	+10	+15	+19	+23	+28	+34	
14	18	-150	-95	-50	-50	-32	-32	-32	-16	-16	-16	-6	-6	0	0	0	0	0	±4	±5.5	±9	+9	+12	+15	+18	+20	+23	+29	+34	+44	+40	
18	24	-193	-138	-77	-93	-50	-59	-75	-27	-34	-43	-14	-17	-8	-11	-18	-27	-43	±4	±5.5	±9	+1	+1	+7	+7	+12	+18	+23	+28	+33	+36	
24	30	-160	-110	-65	-65	-40	-40	-40	-20	-20	-20	-7	-7	0	0	0	0	0	±4.5	±6.5	±10.5	+11	+15	+17	+21	+24	+28	+35	+41	+54	+67	
30	40	-212	-162	-98	-117	-61	-73	-92	-33	-41	-53	-16	-20	-9	-13	-21	-33	-52	±4.5	±6.5	±10.5	+2	+2	+8	+8	+15	+22	+28	+35	+48	+61	+77
40	50	-170	-120	-80	-80	-50	-50	-50	-25	-25	-25	-9	-9	0	0	0	0	0	±5.5	±8	±12.5	+13	+18	+20	+25	+28	+33	+42	+50	+64	+76	
50	65	-180	-130	-119	-142	-75	-89	-112	-41	-50	-64	-20	-25	-11	-16	-25	-39	-62	±5.5	±8	±12.5	+2	+2	+9	+9	+17	+26	+34	+43	+60	+86	
65	80	-242	-192	-146	-174	-90	-106	-134	-49	-60	-76	-23	-29	-13	-19	-30	-46	-74	±5.5	±9.5	±15	+15	+21	+24	+30	+33	+39	+51	+62	+78	+102	
80	100	-190	-140	-100	-100	-60	-60	-60	-30	-30	-30	-10	-10	0	0	0	0	0	±6.5	±9.5	±15	+15	+21	+24	+30	+33	+45	+59	+73	+93	+124	
100	120	-200	-150	-146	-174	-90	-106	-134	-49	-60	-76	-23	-29	-13	-19	-30	-46	-74	±6.5	±9.5	±15	+2	+2	+11	+11	+20	+32	+43	+59	+76	+101	+126
120	140	-274	-224	-170	-207	-107	-126	-159	-58	-71	-90	-27	-34	-15	-22	-35	-54	-87	±6.5	±11	±17.5	+18	+25	+28	+35	+38	+45	+60	+88	+117	+147	
140	160	-220	-170	-120	-120	-72	-72	-72	-36	-36	-36	-12	-12	0	0	0	0	0	±7.5	±11	±17.5	+3	+3	+13	+13	+23	+37	+54	+79	+104	+144	
160	180	-307	-257	-174	-207	-107	-126	-159	-58	-71	-90	-27	-34	-15	-22	-35	-54	-87	±7.5	±11	±17.5	+3	+3	+13	+13	+23	+37	+54	+79	+104	+144	
180	200	-380	-300	-200	-200	-100	-100	-100	-50	-50	-50	-15	-15	0	0	0	0	0	±9	±12.5	±20	+21	+28	+33	+40	+45	+60	+88	+117	+147		
200	225	-455	-355	-240	-285	-146	-172	-215	-79	-96	-122	-35	-44	-20	-29	-46	-72	-115	±9	±14.5	±23	+4	+4	+17	+17	+31	+50	+79	+109	+159	+222	
225	250	-480	-380	-270	-320	-160	-192	-240	-88	-108	-137	-40	-49	-23	-32	-52	-81	-130	±9	±14.5	±23	+4	+4	+17	+17	+31	+50	+79	+109	+159	+222	
250	280	-535	-435	-320	-370	-180	-216	-270	-98	-119	-151	-43	-54	-25	-36	-57	-89	-140	±11.5	±16	±26	+27	+36	+43	+52	+66	+88	+126	+172	+236	+322	
280	315	-600	-500	-390	-440	-210	-252	-315	-108	-137	-177	-49	-61	-29	-40	-62	-96	-150	±11.5	±16	±26	+27	+36	+43	+52	+66	+88	+126	+172	+236	+322	
315	355	-680	-580	-470	-520	-290	-342	-405	-118	-147	-197	-53	-65	-33	-44	-66	-100	-160	±11.5	±16	±26	+29	+40	+46	+57	+73	+98	+144	+198	+270	+360	
355	400	-740	-640	-530	-580	-330	-396	-480	-128	-157	-207	-57	-70	-37	-48	-70	-104	-164	±11.5	±16	±26	+29	+40	+46	+57	+73	+98	+144	+198	+270	+360	
400	450	-820	-720	-610	-660	-370	-444	-540	-138	-167	-217	-63	-76	-41	-52	-74	-108	-168	±11.5	±16	±26	+29	+40	+46	+57	+73	+98	+144	+198	+270	+360	
450	500	-910	-810	-700	-750	-410	-498	-590	-148	-177	-227	-69	-82	-45	-56	-78	-112	-172	±13.5	±20	±31.5	+32	+45	+50	+63	+80	+108	+156	+210	+282	+372	
450	500	-995	-895	-780	-830	-450	-540	-630	-158	-187	-237	-73	-86	-49	-60	-82	-116	-176	±13.5	±20	±31.5	+32	+45	+50	+63	+80	+108	+156	+210	+282	+372	

基准尺寸 范围 (mm)	孔的极限偏差																												单位 μm								
	B10	C9	C10	D8	D9	D10	E7	E8	E9	F6	F7	F8	G6	G7	H6	H7	H8	H9	H10	JS6	JS7	K6	K7	M6	M7	N6	N7	P6		P7	R7	S7	T7	U7	X7		
超过以下																																					
3	+180	+85	+100	+34	+45	+60	+24	+28	+39	+12	+16	+20	+8	+12	+6	+10	+14	+25	+40	+3	+5	0	0	-2	-4	-4	-6	-10	-14	-14	-18	-20	-20	-28	-30		
6	+140	+60	+60	+20	+20	+20	+14	+14	+14	+6	+6	+6	+2	+2	0	0	0	0	0	0	±3	±5	-6	-10	-12	-12	-16	-20	-24	-24	-28	-30	-30	-30	-30		
10	+188	+100	+118	+48	+60	+78	+32	+38	+50	+18	+22	+28	+12	+16	+8	+12	+18	+30	+48	±4	±6	+2	+3	0	-1	-4	-9	-8	-11	-15	-19	-24	-24	-24	-24		
14	+140	+70	+70	+30	+30	+30	+20	+20	+20	+10	+10	+10	+4	+4	0	0	0	0	0	±4.5	±7.5	+2	+5	-3	-3	-7	-12	-17	-20	-23	-27	-31	-36	-36	-36		
18	+208	+116	+138	+62	+76	+98	+40	+47	+61	+22	+28	+35	+14	+20	+9	+15	+22	+36	+58	±4.5	±7.5	+2	+5	-3	-3	-7	-12	-17	-20	-23	-27	-31	-36	-36	-36		
24	+150	+80	+80	+40	+40	+40	+25	+25	+25	+13	+13	+13	+5	+5	0	0	0	0	0	±4.5	±7.5	+2	+5	-3	-3	-7	-12	-17	-20	-23	-27	-31	-36	-36	-36		
30	+220	+138	+165	+77	+93	+120	+50	+59	+75	+27	+34	+43	+17	+24	+11	+18	+27	+43	+70	±5.5	±9	+2	+6	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
40	+150	+95	+95	+50	+50	+50	+32	+32	+32	+16	+16	+16	+6	+6	0	0	0	0	0	±5.5	±9	+2	+6	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
50	+244	+162	+194	+98	+117	+149	+61	+73	+92	+33	+41	+53	+20	+28	+13	+21	+33	+52	+84	±6.5	±10.5	+2	+6	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
65	+160	+110	+110	+65	+65	+65	+40	+40	+40	+20	+20	+20	+7	+7	0	0	0	0	0	±6.5	±10.5	+2	+6	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
80	+270	+182	+220	+119	+142	+180	+75	+89	+112	+41	+50	+64	+25	+34	+16	+25	+39	+62	+100	±8	±12.5	+3	+7	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
100	+170	+120	+120	+80	+80	+80	+50	+50	+50	+25	+25	+25	+9	+9	0	0	0	0	0	±8	±12.5	+3	+7	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
120	+280	+192	+230	+98	+117	+149	+61	+73	+92	+33	+41	+53	+20	+28	+13	+21	+33	+52	+84	±8	±12.5	+3	+7	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
140	+200	+140	+140	+100	+100	+100	+60	+60	+60	+30	+30	+30	+10	+10	0	0	0	0	0	±8	±12.5	+3	+7	-4	-4	-9	-15	-21	-26	-31	-34	-39	-44	-44	-44		
160	+310	+214	+280	+146	+174	+220	+90	+106	+134	+49	+60	+76	+29	+40	+19	+30	+46	+74	+120	±11	±17.5	+4	+9	-6	-6	-14	-24	-30	-39	-45	-52	-59	-66	-66	-66		
180	+220	+170	+170	+120	+120	+120	+72	+72	+72	+36	+36	+36	+12	+12	0	0	0	0	0	±11	±17.5	+4	+9	-6	-6	-14	-24	-30	-39	-45	-52	-59	-66	-66	-66		
200	+380	+267	+320	+145	+174	+220	+107	+126	+159	+58	+71	+90	+34	+47	+22	+35	+54	+87	+140	±11	±17.5	+4	+9	-6	-6	-14	-24	-30	-39	-45	-52	-59	-66	-66	-66		
225	+240	+180	+180	+120	+120	+120	+72	+72	+72	+36	+36	+36	+12	+12	0	0	0	0	0	±11	±17.5	+4	+9	-6	-6	-14	-24	-30	-39	-45	-52	-59	-66	-66	-66		
250	+360	+257	+310	+174	+207	+260	+125	+148	+185	+68	+83	+106	+39	+54	+25	+40	+63	+100	+160	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
280	+440	+310	+370	+208	+245	+305	+145	+162	+191	+85	+95	+119	+43	+59	+28	+44	+69	+115	+185	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
315	+280	+210	+210	+145	+170	+220	+100	+120	+150	+43	+53	+76	+29	+40	+19	+30	+46	+74	+120	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
355	+470	+330	+390	+208	+245	+305	+145	+162	+191	+85	+95	+119	+43	+59	+28	+44	+69	+115	+185	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
400	+525	+355	+425	+242	+285	+355	+146	+172	+215	+79	+96	+122	+44	+61	+29	+46	+72	+115	+185	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
450	+340	+240	+240	+170	+170	+170	+100	+100	+100	+50	+50	+50	+15	+15	0	0	0	0	0	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
500	+605	+395	+465	+242	+285	+355	+146	+172	+215	+79	+96	+122	+44	+61	+29	+46	+72	+115	+185	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+420	+300	+360	+208	+245	+305	+145	+162	+191	+85	+95	+119	+43	+59	+28	+44	+69	+115	+185	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+260	+200	+200	+170	+170	+170	+100	+100	+100	+50	+50	+50	+15	+15	0	0	0	0	0	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+440	+310	+370	+208	+245	+305	+145	+162	+191	+85	+95	+119	+43	+59	+28	+44	+69	+115	+185	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
	+280	+210	+210	+145	+170	+220	+100	+120	+150	+43	+53	+76	+29	+40	+19	+30	+46	+74	+120	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
	+470	+330	+390	+208	+245	+305	+145	+162	+191	+85	+95	+119	+43	+59	+28	+44	+69	+115	+185	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
	+310	+230	+230	+170	+170	+170	+100	+100	+100	+50	+50	+50	+15	+15	0	0	0	0	0	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
	+525	+355	+425	+242	+285	+355	+146	+172	+215	+79	+96	+122	+44	+61	+29	+46	+72	+115	+185	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+340	+240	+240	+170	+170	+170	+100	+100	+100	+50	+50	+50	+15	+15	0	0	0	0	0	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+565	+375	+445	+242	+285	+355	+146	+172	+215	+79	+96	+122	+44	+61	+29	+46	+72	+115	+185	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+380	+260	+260	+170	+170	+170	+100	+100	+100	+50	+50	+50	+15	+15	0	0	0	0	0	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+605	+395	+465	+242	+285	+355	+146	+172	+215	+79	+96	+122	+44	+61	+29	+46	+72	+115	+185	±14.5	±23	+5	+13	-8	-8	-22	-37	-46	-51	-60	-70	-79	-88	-88	-88		
	+420	+300	+360	+208	+245	+305	+145	+162	+191	+85	+95	+119	+43	+59	+28	+44	+69	+115	+185	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
	+280	+210	+210	+145	+170	+220	+100	+120	+150	+43	+53	+76	+29	+40	+19	+30	+46	+74	+120	±12.5	±20	+4	+12	-8	-8	-20	-33	-40	-45	-52	-61	-68	-68	-68	-68		
	+690	+500	+590	+299	+350	+440	+182	+214	+265	+98	+119	+151	+54	+75	+36	+57	+89	+140	+230	±16	±26	+5	+16	-9	-9	-25	-41	-52	-66	-87	-87	-87	-87	-87			
	+480	+300	+300	+210	+210	+210	+110	+110	+110	+56	+56	+56	+17	+17	0	0	0	0	0	±16	±26	+5	+16	-9	-9	-25	-41	-52	-66	-87	-87	-87	-87	-87			
	+750	+460	+540	+299	+350	+440	+182	+214	+265	+98	+119	+151	+54	+75	+36	+57	+89	+140	+230	±16	±26	+5	+16	-9	-9	-25	-41	-52	-66	-87	-87	-87	-87	-87	-87		
	+540	+330	+330	+210	+210	+210	+110	+110	+110	+56	+56	+56	+17	+17	0	0	0	0	0	±16	±26	+5	+16	-9	-9	-25	-41	-52	-66	-87	-87	-87	-87	-87	-87		
	+830	+500	+590	+299	+350	+440	+182	+214	+265	+98	+119	+151	+54	+75	+36	+57	+89	+140	+230	±18	±28.5	+7	+17	-10	-10	-31	-51	-66	-95	-130	-130	-130	-130	-130	-130		
	+600	+360	+360	+210	+210	+210	+110	+110	+110	+56	+56	+56	+17	+17	0	0	0	0	0	±18	±28.5	+7	+17	-10	-10	-31	-51	-66	-95	-130	-130	-130	-130	-130	-130		
	+910	+540	+630	+299	+350	+440	+182	+214	+265	+98	+119	+151	+54	+75	+36	+57	+8																				